



### Description

Gas Discharge Tube (GDT) is a single-gap or multi-gap switching overvoltage protection device. Under normal circumstances, the GDT is in a high-impedance state; when suffer a surge, the GDT will change from a highimpedance state to a low-impedance state, and release the surge energy to the ground, reducing the residual voltage of the circuit, thereby protecting the equipment circuit or protect the human body from the hazards of transient overvoltage. GDT is formed by hightemperature sealing of metal electrodes, metallized ceramics, inert gas or other mixed gases.

### **Agency Information**

**Dimensions (mm)** 

Agency Symbol	Standards	The File No. and certification No. obtained by SETsafe   SETfuse
<b>FL</b> ®	UL1449	E322662
c <b>AV</b> ®	UL1449	E322662

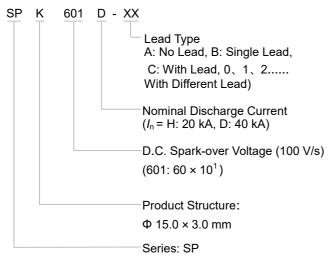
### Features

- Fast Response
- Stable Performance Over Surface Life
- High Current Rating
- Low Capacitance
- High Insulation Resistance
- RoHS & REACH Compliant

## Applications

- Class I 、 Class II and SPD
- N-PE Mode Protection In AC Power

### Part Numbering System



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D	d	н	h
Φ15.0 ± 0.5	Φ10.5	3.0 ± 0.5	0.5

Notes: May increase each kind of connect mode according to the customer different demand.

### Reminder:

Part numbering system in the datasheet is only for selecting correct parameter and product features. Before placing order, please contact us for specifications and use the part number and product code in the specifications to place order to ensure the part is correct. Product code is the unique indentification.



## Specifications

Model			SPK091D - XX	SPK601D - XX	SPK102D - XX	
Category		II	II	II	Units	
Application			N - PE	N - PE	N - PE	
Nominal D.0	C. Spark-over Vo	oltage (100 V/s)	90	600	1000	V
D.C. Spark-	over Voltage (10	00 V/s)	72 ~ 108	480 ~ 720	800 ~ 1200	V
Impulse Spa	ark-over Voltage	@1 kV/µs	< 700	< 1200	< 2000	V
GB/T18802	.311					
Nominal Impulse Discharge Current @8/20 $\mu$ s $I_n$			40	40	20	kA
Maximum Impulse Discharge Current @8/20 μs I <sub>max</sub>		60	60	40	kA	
Class II (Co	omply with IEC	61643-11)				
Nominal Discharge Current @8/20 µs /ո		20	20	20	kA	
Maximum Discharge Current @8/20 µs I <sub>max</sub>		40	40	40	kA	
Insulation Resistance (100 VDC)		> 1000	> 1000	> 1000	ΜΩ	
Capacitance at 100 kHz		< 7	< 7	< 7	pF	
	UL1449	R	•	•	0	
Agency Approvals	UL1449	c <b>FL</b> ®	●	•	0	
	TUV		0	0	0	

Note:

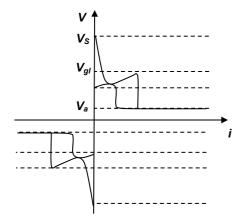
1. The above parameters based on ITU-T K12 & IEC61643.311、IEC61643.11 standards.

2. Connect mode according to the customer different demand.

3. "•" means GDT has gained the certification, "o" means GDT is no certification.

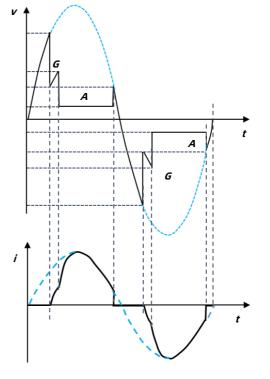


### **Electrical Characteristics**



Relationship between Current and Voltage

- Vs : Spark-over Voltage
- Vgl: Glow Voltage
- Va : Arc Voltage
- G : Glow Mode
- A : Arc Mode



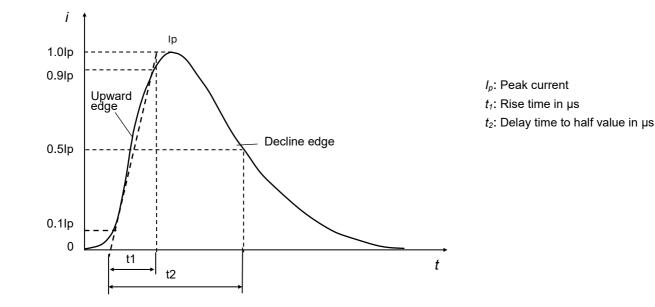
Time Variation Patterns of Voltage and Current

# Reference Curve for Spark-over Voltage (Refer to 230 VDC)

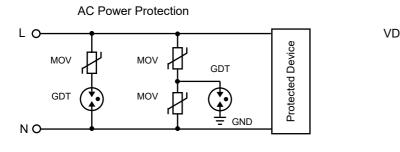
U V 1 kV/µs 1000 100 V/µs 800 600 400 100 V/s 200 0 2 4 6 8 µs 0 1 2 3 s t **Dynamic Response** Static Response Impulse Spark-over Voltage D.C. Spark-over Voltage (100 V/s) (100 V/µs,1 kV/µs)







### **Application Example (For Reference Only)**



VDC O

**DC Power Protection** 

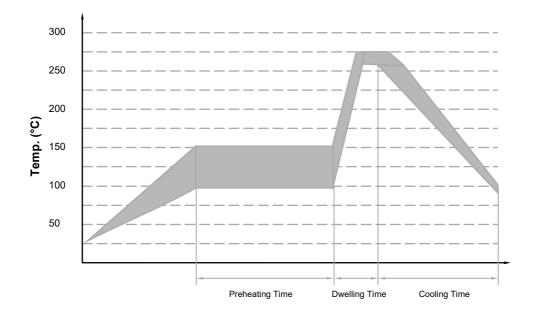
GND



### **Recommended Hand-soldering Parameters (For Reference Only)**

Items	Condition
Soldering Iron Temperature	350 °C (Max.)
Soldering Time	4 s (Max.)
Space between soldering point and product body	According to the guidance method

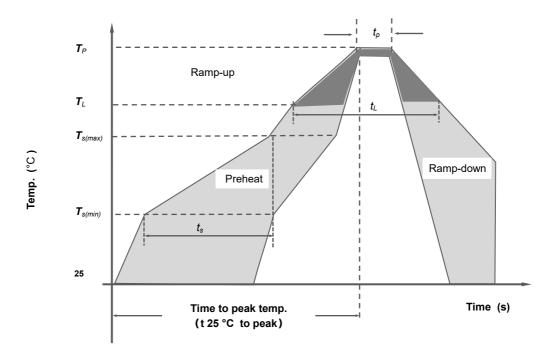
### Wave Soldering Parameters (For Reference Only)



Item	Temp. (°C)	Time (s)
Preheating	90 to 150	< 150
Dwelling	255 to 280	3 to 10



# **Reflow Soldering Parameters (For Reference Only)**



Reflow Condition		Pb-Free Assembly
	Temp. Min <i>T<sub>s(min)</sub></i>	150 °C
Preheat	Temp. Max <i>T<sub>s(max)</sub></i>	200 °C
	Time (Min to Max) <i>t</i> s	(60 to 180) s
Average ramp	up rate (Liquidus Temp. $(T_L)$ to peak)	3 °C / second max
$T_{s(max)}$ to $T_L$ Ra	mp-up Rate	5 °C / second max
Reflow	Temp. $(T_L)$ (Liquidus)	217 °C
Reliow	Temp. ( <i>t</i> _)	(60 to 150) s
Peak Temp. ( <i>T<sub>P</sub></i> )		(255 to 260) °C
Time within 5 °C of actual peak Temp. ( $t_P$ )		(10 to 30) s
Ramp-down Rate		6 °C / second max
Time 25 °C to peak Temp. ( $T_P$ )		8 minutes max
Do not exceed		260 °C



### **Packaging Information**

### **PE Box Package**

Item	PE Box	Inner Box	Carton
Dimensions (mm)	225 × 205 × 16	230 × 210 × 98	440 × 250 × 250
Quantity (PCS)	288	1440	5660
Notes: Packaging dimension	ons and quantity are for	r reference only.	
288 PCS/ PE Box	5 PE Box/ Inner Box		nner Box/

The above picture packaging is only suitable for type A products. For the other appearance and packaging mode and quantity, please refer to the specification.



### Glossary

Item	Description
	D.C.Spark-over Voltage
Vs	The voltage at which the GDT sparks over with slowly increasing d.c. voltage.
	— (IEC 61643-311)
	Impulse Spark-over Voltage
V	The highest Voltage which appears across the terminals of a GDT in the period between the application of an
•	impulse of given wave-shape and the time when current begins to flow.
	— (ITU-T K.12)
	Arc Voltage
Va	Voltage drop across the GDT during arc current flow.
	— (IEC 61643-311)
	Glow Voltage
$V_{\rm gl}$	The peak value of the voltage drop across the GDT when a glow-current is flowing, It is sometimes called the
♥ gi	glow mode voltage.
	— (ITU-T K.12)
	8/20 Current Impulse
8/20 µs	Current impulse with a nominal virtual front time of 8 $\mu$ s and a nominal time to half-value of 20 $\mu$ s.
	— (IEC 61643-11)
	10/350 Current Impulse
10/350 µs	Current impulse with a nominal virtual front time of 10 $\mu$ s and a nominal time to half-value of 350 $\mu$ s.
	— (IEC 61643-11)
	1.2/50 Voltage Impulse
1.2/50 µs	Voltage impulse with a nominal virtual front time of 1.2 $\mu$ s and a nominal time to half-value of 50 $\mu$ s.
	— (IEC 61643-11)
	Alternating Discharge Current
Ι	The r.m.s. value of an approximately sinusoidal alternating current passing through the gas discharge tube.
	— (ITU-T K.12)
	Nominal Discharge Current
<i>I</i> n	Crest value of the current through the GDT having a current waveshape of 8/20 µs.
	— (IEC 61643-11)
	Maximum Discharge Current
,	Crest value of a current through the GDT having an 8/20 µs waveshape and magnitude according to the manu-
I <sub>max</sub>	facturers specification. $I_{max}$ is equal to or greater than $I_n$ .
	— (IEC 61643-11)





l <sub>imp</sub>	Impulse Discharge Current         Crest value of a discharge current through the SPD with specified charge transfer Q and specified energy W/R in the specified time.         — (IEC 61643-11)
Up	Voltage Protection Level Maximum voltage to be expected at the SPD terminals due to an impulse stress with defined voltage steepness and an impulse stress with a discharge current with given amplitude and waveshape.
	— (GB 18802.11、IEC 61643-11)
Uc	maximum r.m.s. voltage Which may be continuously applied to the SPD's mode of protection. — (IEC 61643-11)
lf	follow current Peak current supplied by the electrical power system and flowing through the SPD after a discharge current im- pulse. — (IEC 61643-11)
class I	class I tests         Tests carried out with the impulse discharge current limp, with an 8/20 current impulse with a crest value equal to the crest value of limp, and with a 1.2/50 voltage impulse.         — (IEC 61643-11)
class II	class II testsTests carried out with the nominal discharge current $I_n$ , and the 1.2/50µs voltage impulse.— (IEC 61643-11)

SET safe | SET fuse





### Usage

- 1. Do not operate GDT in power supply networks, whose maximum operation voltage exceeds the minimum spark-overvoltage of the GDT.
- 2. The GDT may become hot in the event of longer periods of current stress (burn risk). In the event of overload the connectors may fail or the component may be destroyed.

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- 3. If the contacts of GDT are defective, current load can cause sparks and loud noises.
- 4. When air pressure is from 55 kPa to 106 kPa. The relative altitude shall be +5000 m to -500 m.

### Replacement

The GDT is a non-repairable product. For safety sake, please use equivalent GDT for replacement.

### Storage

The packaged GDT should be placed in a dry, ventilation and non-corrosive environment.

### Installation Position

Do not install the GDT in a touchable position.

### **Mechanical Stress**

Do not take violent action such as knocking when assembling, to avoid product failure.

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Model

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**SPK Series** 

4500 4000 3600 3000 2500 2000 DC Spark-over Voltage (V) 1500 1200 1000 800 SU SD(-SMD) SW SY SX SN SS SM 600 SW SX SY SN SU SS SD(-SMD) SM 470 SW SX SY SN SU SS SD(-SMD) SM 420 SU SS SW SX SY SN SD(-SMD) SM 400 SZ SW SX SY SN 350 SW SX SY SN SU SS SD(-SMD) SM 300 SZ SW SX SY SN 250 SU SS SD(-SMD) SM 230 SZ SW SX SY SN SU SS SD(-SMD) SM 200 SZ SW SX SY SN 150 SZ SW SX SY SN SU SS SD(-SMD) SM 90 SY SU SD(-SMD) SZ SW SX SN SS SM 75 SW SX SY SN SS SD(-SMD) SM 70 SN SS SD(-SMD) SM Size (mm) 3.2 × 1.6 × 1.6 3.2 × 2.5 × 2.5 4.5 × 3.2 × 2.7 4.0 x 3.5 x 3.5 4.2 × 5.0 × 5.0  $5.0 \times 5.4 \times 5.4$ 4.2 x 6.2 × 6.2 Φ5.0 × 5.0 Ф9.3 × 6.0

### Gas Discharge Tube (GDT) Features & Model List Overview

Product Structure

**/**<sub>n</sub> ( 8/20 μs) (kA) Impulse Discharge Curren

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SMD

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# SET safe SET fuse

**SPK Series** 

4500 4000 3600 3000 2500 2000 DC Spark-over Voltage (V) 1500 1200 1000 SK 800 SK SC Model 600 SK SC TS TZ(-SMD) ΤY TR(-SMD) 470 SC ΤS TZ(-SMD) TR(-SMD) 420 SK SC TS TZ(-SMD) ΤY TR(-SMD) 400 350 SK SC ΤY TZ(-SMD) TR(-SMD) 300 TS 250 SC ΤY 230 SC тs TZ(-SMD) ΤY TR(-SMD) 200 TZ(-SMD) TS 150 SC ΤS TZ(-SMD) TR(-SMD) 90 SC TZ(-SMD) SK ΤS TR(-SMD) 75 SC TZ(-SMD) 70 SC Size (mm) Ф8.0 × 2.2 6.0 × 8.3 × 8.3 10.0 x 8.3 x 8.3 6.8 x 3.5 x 3.5 7.6 × 5.0 × 5.0 7.8 x 5.0 x 5.0 **/**<sub>n</sub> ( 8/20 μs) (kA) Impulse Discharge Curren 10 / 20 20 3 5/10 5 10 / 20 Product Structure

### Gas Discharge Tube (GDT) Features & Model List Overview

SMD

### Gas Discharge Tube (GDT) Features & Model List Overview

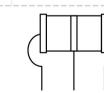
230 200 150 90 75 70 Size ( mm ) (8/20 µS) (kA) pulse Discharge Current	SD(-L) SD(-L) SD(-L) SD(-L) SD(-L) SD(-L) Φ5.0 × 5.0	SF SF SF SF Φ5.5 × 6.0 3 / 5 / 10	SE SE SE SE SE Φ8.0 × 6.0 5 / 10 / 20	TZ(-L) TZ(-L) TZ(-L) TZ(-L) TZ(-L) 0 7.6 × 5.0 × 5.0 5 / 10	TB         TB         TB         O         Φ6.0 × 8.0         10	TR(-L) Ο TR(-L) TR(-L) Ο Φ8.0 × 10.0 10 / 20	
200 150 90 75 70	SD(-L) SD(-L) SD(-L) SD(-L) SD(-L)	SF SF SF SF SF SF	SE SE SE SE SE SE	TZ(-L) TZ(-L) TZ(-L) TZ(-L) TZ(-L) O	о ТВ ТВ О	TR(-L) TR(-L) ं	
200 150 90 75	SD(-L) SD(-L) SD(-L) SD(-L)	SF O SF SF SF	SE SE SE SE SE	TZ(-L) TZ(-L) TZ(-L) TZ(-L) TZ(-L)	о ТВ ТВ о	ି TR(-L) TR(-L) ଁ	
200 150 90	SD(-L) SD(-L) SD(-L)	SF O SF SF	SE O SE SE	TZ(-L) TZ(-L) TZ(-L) TZ(-L)	о ТВ ТВ	O TR(-L) TR(-L)	
200 150	SD(-L) SD(-L)	SF O SF	SE O SE	TZ(-L) TZ(-L) TZ(-L)	் TB	O TR(-L)	
200	SD(-L)	SF O	SE O	TZ(-L) TZ(-L)			
	SD(-L)	SF	SE	TZ(-L)			
230	. ,				ТВ	TR(-L)	
	SD(-L)	SF	JL JL				
250			SE				
O 350 O 300	0			0		0	
350	SD(-L)	SF	SE	TZ(-L)	ОТВ	TR(-L)	
400							
는 110 는 420	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	
<b>470</b>	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	
L 600	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	Т.
800	SD(-L)	SF	SE				
1000		SF	SE				1
2       1500         1200       1200         1000       000         000       600         470       420         400       250		<b>5</b> г	SE SE				
		SF SF SF SF SF	SE SE SE SE				
2500 2000							
3000							
3600							
4000		SF	SE				
4500		SF	SE				1

**GDT** Gas Discharge Tube

**SPK Series** 





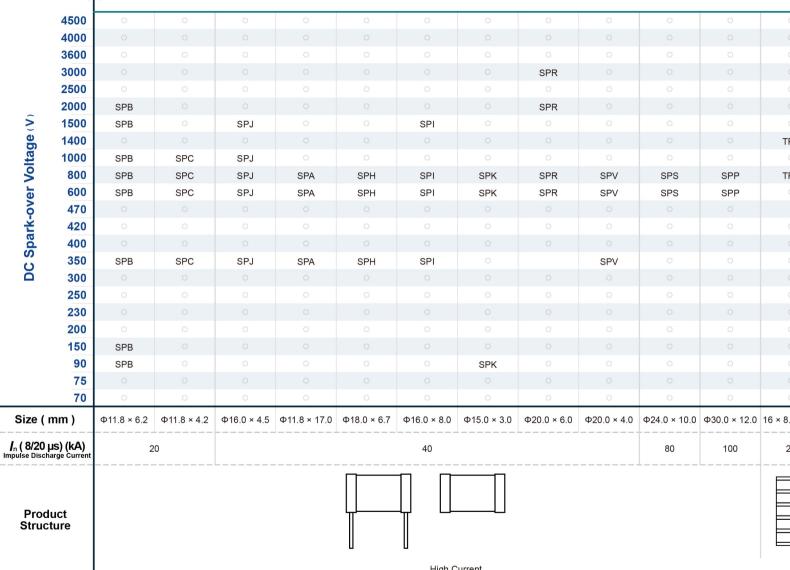


DIP

# **GDT** Gas Discharge Tube

0       0       TPA         0       0       0         SPS       SPP       TPA         SPS       SPP       0         0       0       0         0       100       20			0	
0       0       0         SPS       SPP       TPA         SPS       SPP       0         0       0       0			0	
SPS         SPP         TPA           SPS         SPP         O           O         O <td< th=""><th></th><th></th><th>TPA</th><th></th></td<>			TPA	
SPS         SPP         O           O         O         O           P244.0 × 10.0         \$430.0 × 12.0         16 × 8.4 × 9.3			0	
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### Gas Discharge Tube (GDT) Features & Model List Overview



High Current (May increase each kind of connect mode according to the customer different demand.)

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**SPK Series** 

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